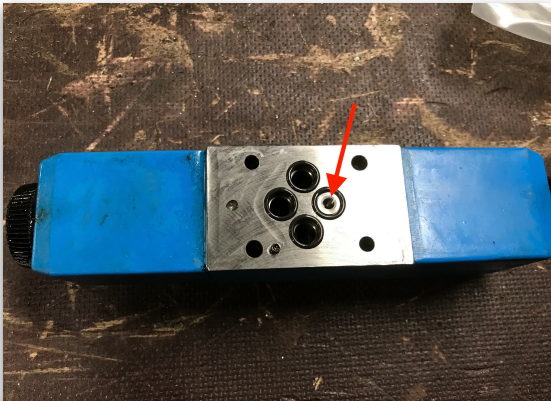


CHANGING THE ELECTROMAGNETIC VALVE



Before changing the electromagnetic valve, please check if it has orifice plugs.

The red arrow points to an orifice plug.

Take a picture / make a note of the placing of the orifice plugs.



Use a bolt of the correct size to get a grip of the orifice plug.



Pull the bolt straight upwards to remove the orifice plug.

Place the orifice plug in the corresponding position in the new valve.

Bolts should be torqued to 5–7 N.m (44–62 lbf. in.) with threads lubricated.