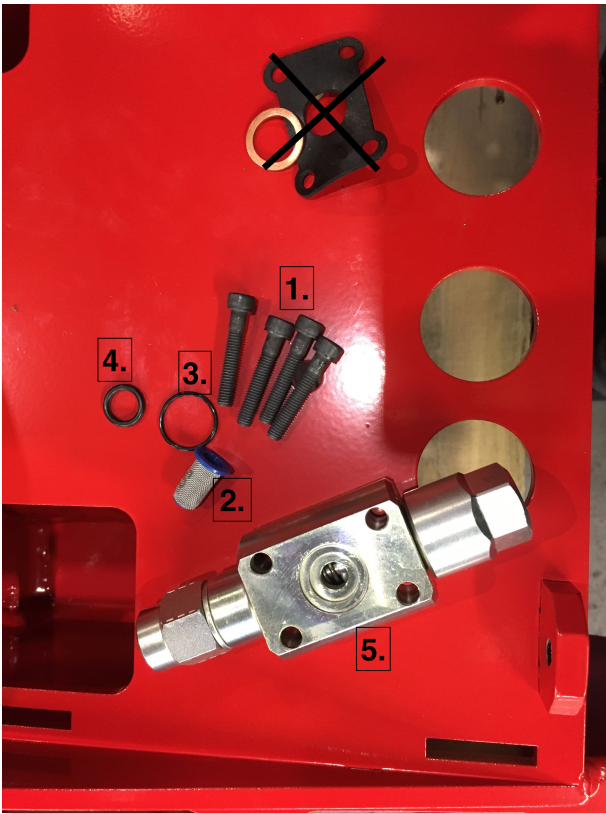


CHANGING THE LUBRICATION OIL PUMP FOR CHAIN LUBRICATION



Spare parts needed:

1 pc of 400-220223 - Lubrication oil pump for chain lubrication (No 1, 3, 5 crossed over items in the picture)

1 pc of 400-220282 - Strainer for lubrication oil pump (No 2 in the picture)

1 pc of 400-220283 - Seal for lubrication oil pump (No 5 in the picture)

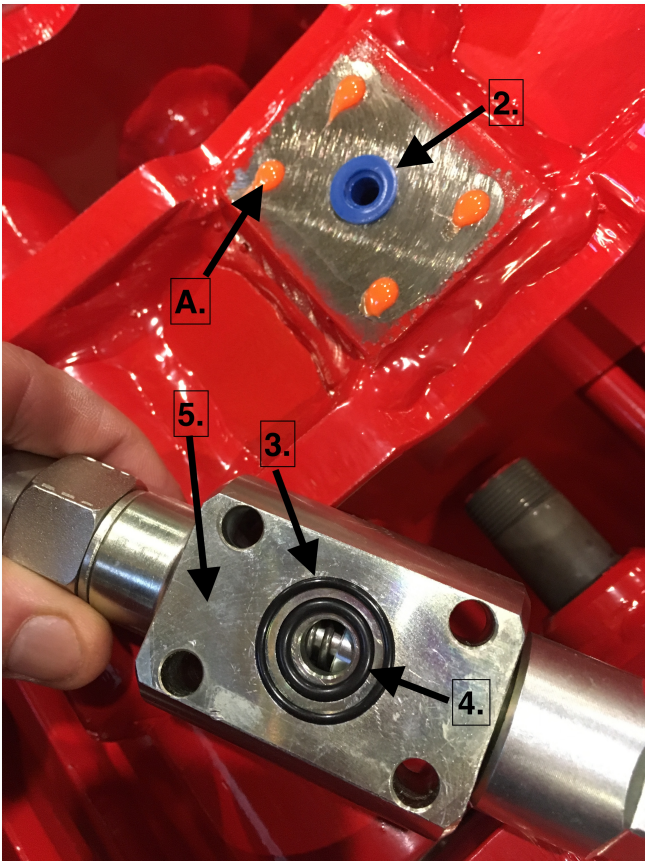
The parts that are crossed over also comes with the package, these are not needed, please toss them.



Clean the threads with a M6 thread tap.



Clean the holes and the bolts (No1) with a degreaser solvent.



Place the strainer (No 2) in the middle. Apply flange sealant in the four corner holes (A).

Place the seals (No 3 and 4) in the pump (No 5). Note that the outer seal might need to be glued in place.



Attach the pump to its place. Cross tighten the bolts with a torque wrench about 8 Nm.