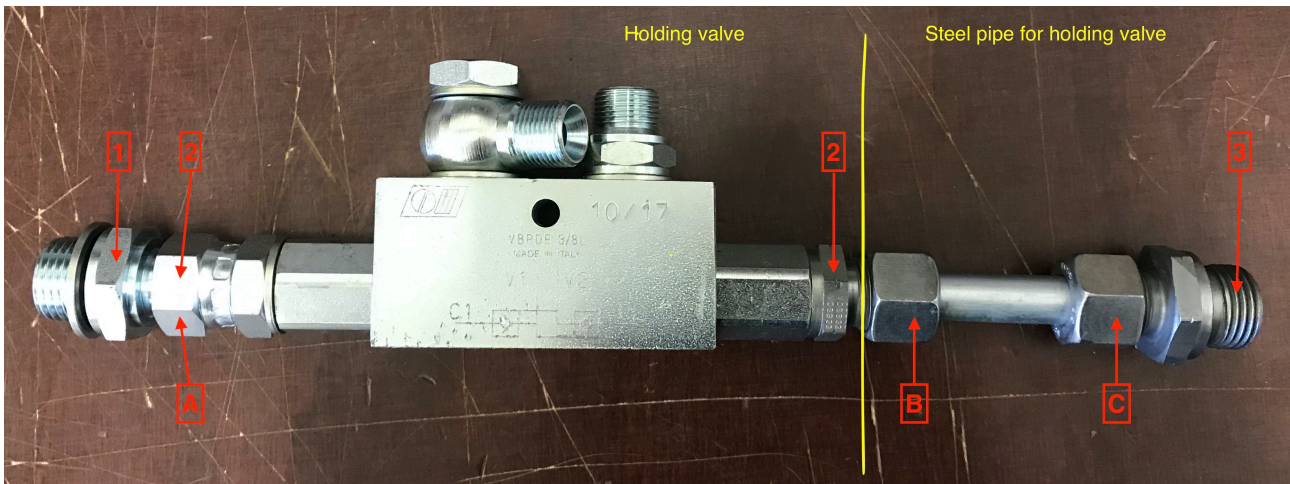


## HOW TO ASSEMBLE THE HOLDING VALVE



1. Tighten the nut marked with No 1 in the picture to the cylinder.
2. The nuts marked with No 2 are attached to the holding valve. Tighten them only by hand, they are not to be tighten too securely at this point.
3. The holding valve is to be attached to the fitting, also this part is to be tighten only by hand.
4. Assemble the steel pipe for the holding valve, see picture below. Note that the pipe has to be pushed through the fitting during the assembly.



5. Tighten No 3 securely to the cylinder.
6. Tighten the nuts A, B and C evenly by hand.
7. Tighten all parts using a wrench. Do it little by little, making sure that all parts stay in a straight line.